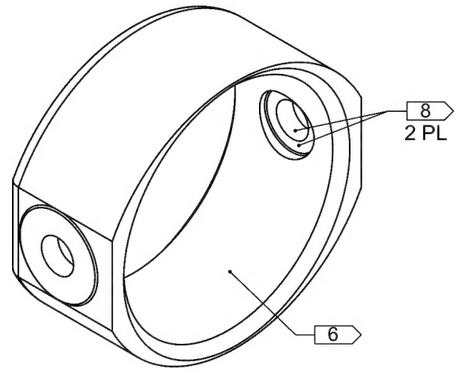
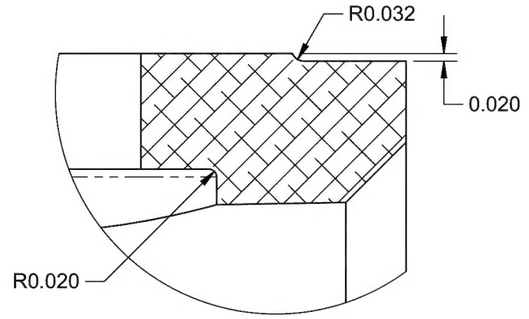
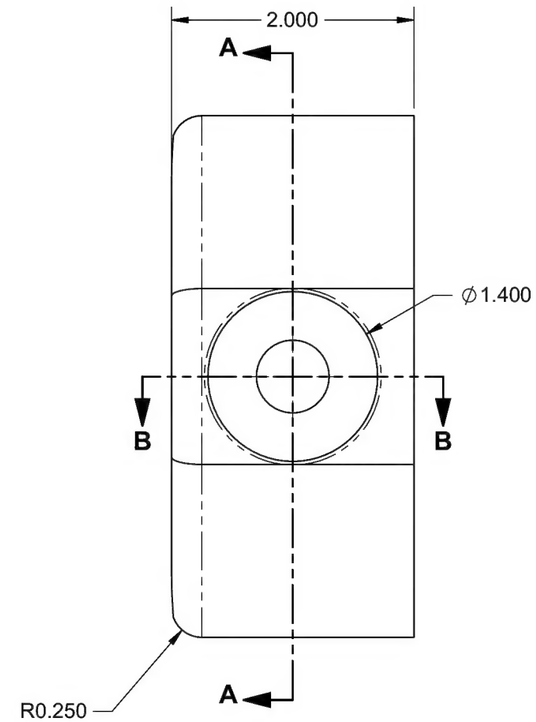
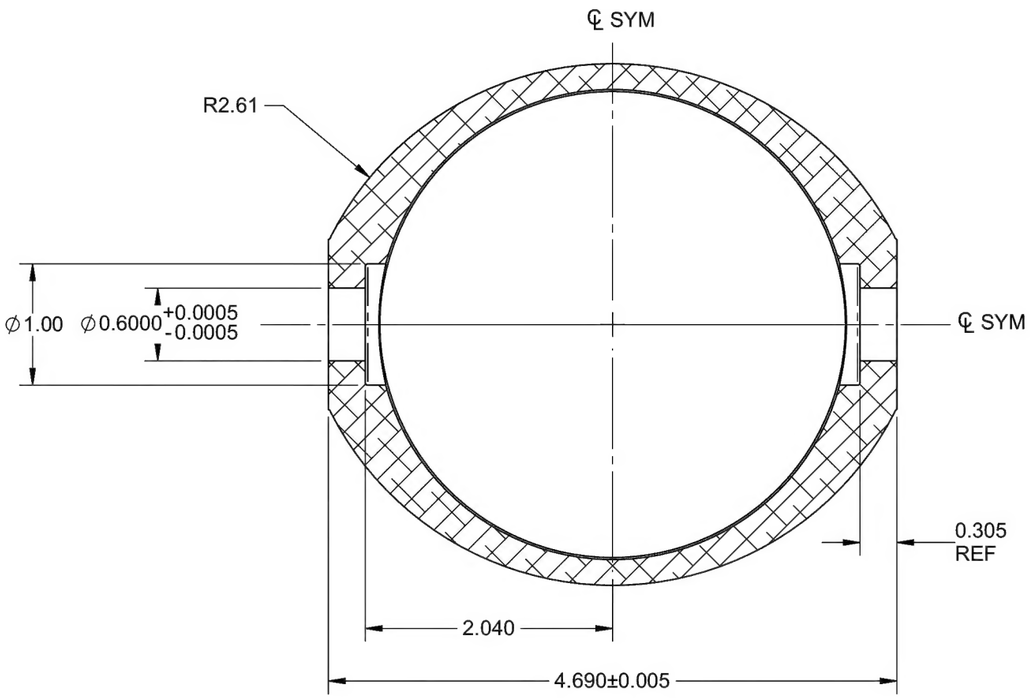




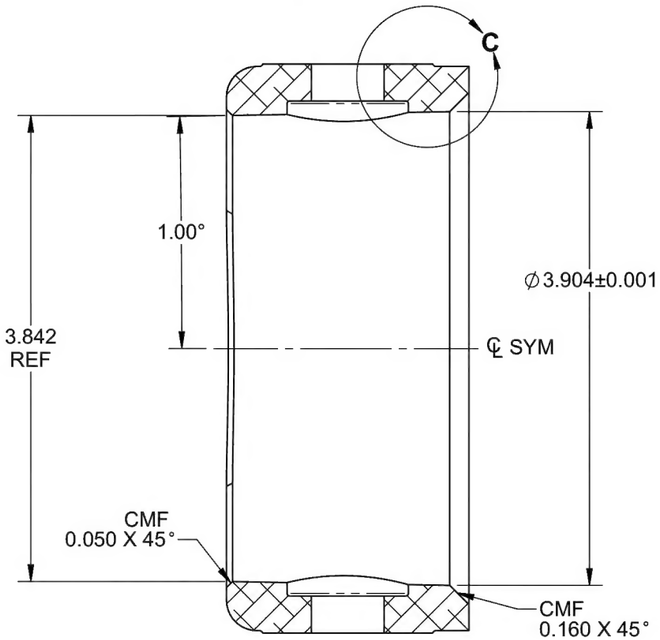
DETAIL C
SCALE 2.5X



D5413-1 CROSSTUBE SUPPORT



SECTION A-A



SECTION B-B

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR OR SHEET/PLATE PER QQ-A-225/8 OR AMS-QQ-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 OR QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF. DART SPEC. M6061T6B OR M6061T6S
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.2
PAINT WHITE PER DART QSI 005 4.2.2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON INSIDE FACE
7) WEIGHT:0.83 lbs
8) MASK PRIOR TO FINISHING
9) ALL NON DIMENSIONED FEATURES PER PART FILE D5413-1_REV.A10.SLDPRT

UNAPPROVED

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	ML	17.05.25

DESIGN	ML	**DART AEROSPACE LTD**	
DRAWN	ML	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO. D5413	REV. A10
MFG. APPR.	RQ		SHEET 1 OF 1
APPROVED		TITLE CROSSTUBE SUPPORT	SCALE NTS
DE APPR.			
DATE	17.05.25		

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